



SAFE OPERATING PROCEDURE

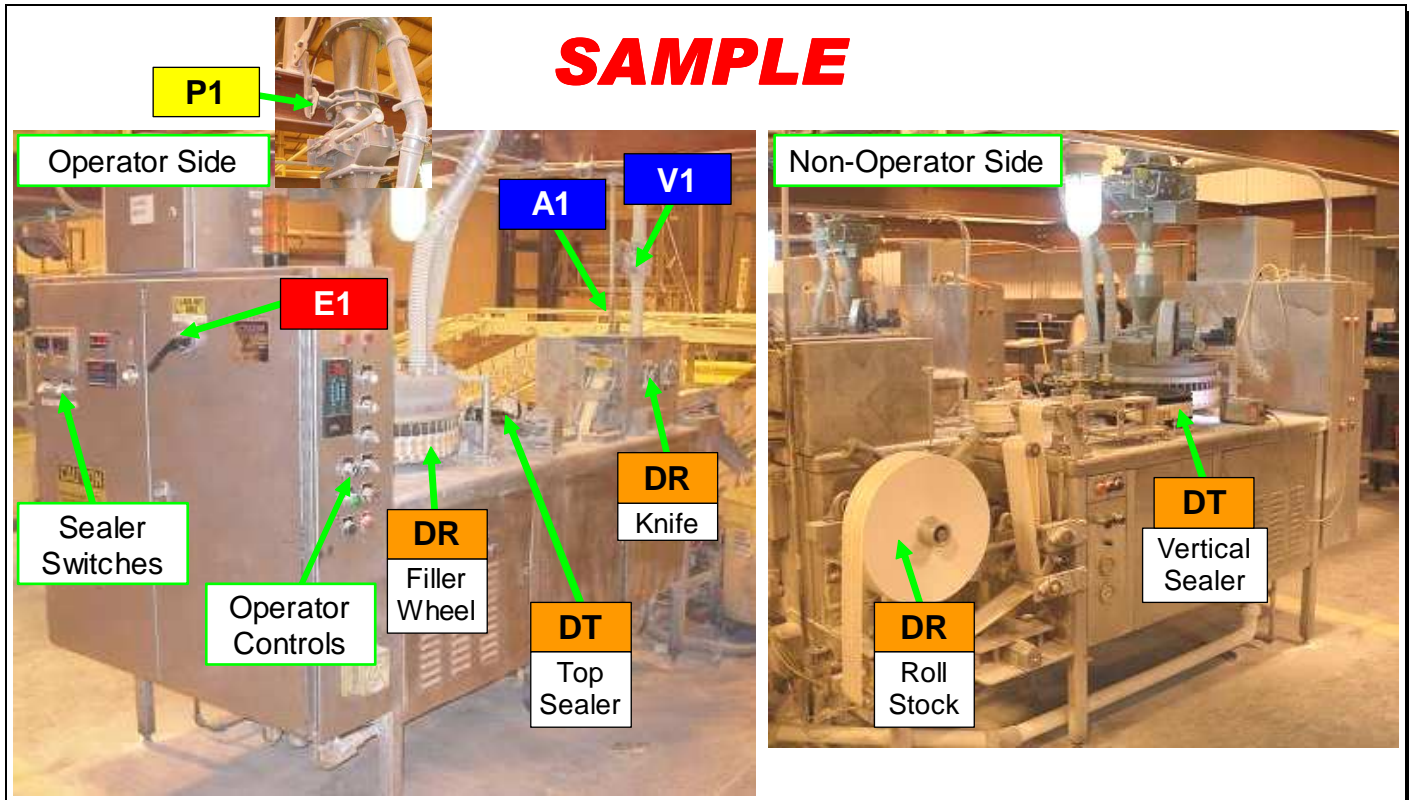
Cloud Machine 1

Purpose: This procedure establishes the minimum requirements for the safe operation of the below listed tasks.

Machine Number:

SC1

Row Pack Area



PPE REQUIRED



SAFETY GLASSES



SAFETY SHOES



HEARING PROTECTION



LONG SLEEVE SHIRT or
HEAT RESISTANT
SLEEVES

TASK: MACHINE SHUTDOWN

- 1 Stop the product feed by closing the valve labeled P1, and run out the filled packets.
- 2 Press the stop push button on the "Operator Controls" panel.
- 3 Open the "Top Sealer". (See Operator Side photo above for location)
- 4 Turn the "Top Sealer" switch to the off position at the "Sealer Switches" location.
- 5 Turn the "Vertical Sealer" switch to the off position at the "Sealer Switches" location.
- 6 Turn the vacuum supply valve to the closed position, labeled V1.
- 7 Turn the compressed air supply valve to the closed position, labeled A1.
- 8 Break the web at the Roll Stock area, and jog film out of the machine.
- 9 Turn off main power source, labeled E1.

END OF TASK



SAFE OPERATING PROCEDURE

Machine Number:

SC1

Cloud Machine 1

Purpose: This procedure establishes the minimum requirements for the safe operation of the below listed tasks.

Row Pack Area

TASK: JAM CLEARING

- 1 Press the E-Stop button to kill power to the machine. The "SAFE" flasher on top of the light stack will be glowing RED. If the light is not on, DO NOT proceed and notify maintenance to investigate and repair.
- 2 Visually inspect the jam and determine the severity of the jam before any further actions are taken.
- 3 If a wrap around has occurred, call maintenance for assistance if necessary.
- 4 Using the long handled brushes, clear the sugar and packets from underneath the filler wheel. DO NOT USE HANDS TO CLEAR THE JAM.
- 5 Vacuum the top area to have of better view of the jammed area. KEEP HANDS CLEAR OF MACHINE PARTS THAT MAY MOVE.
- 6 Position yourself on the non-operator side of the machine, and using long nosed pliers remove paper on the filler wheel.
- 7 Move to the operator side of the machine and use the long nosed pliers to pull away the remaining paper on the filler wheel.
- 8 If necessary, disengage the E-Stop and reset and jog the balance of the paper through the tucker roll. KEEP HANDS AND TOOLS CLEAR OF MACHINE WHILE RESETTING AND JOGGING MACHINE. Make sure to push E-Stop back in when complete.
- 9 If necessary repeat steps 6, 7 and 8 until the jam is cleared.
- 10 If jam is so severe that operator cannot unjam it, have maintenance lockout the machine and clear the jam.

END OF TASK

TASK: DAILY CLEANING

- 1 Follow "Machine Shutdown" procedure shown on first page.
- 2 Brush off excessive sugar from machine using provided brush.
- 3 Vacuum machine.
- 4 Clean machine with damp cloth or sponge where it is needed.

END OF TASK

**FOR ALL OTHER TASKS NOT LISTED FOLLOW FULL LOCKOUT PROCEDURE BEFORE PERFORMING
END OF SAFE OPERATING PROCEDURES FOR THIS MACHINE**