



LOCKOUT PROCEDURE

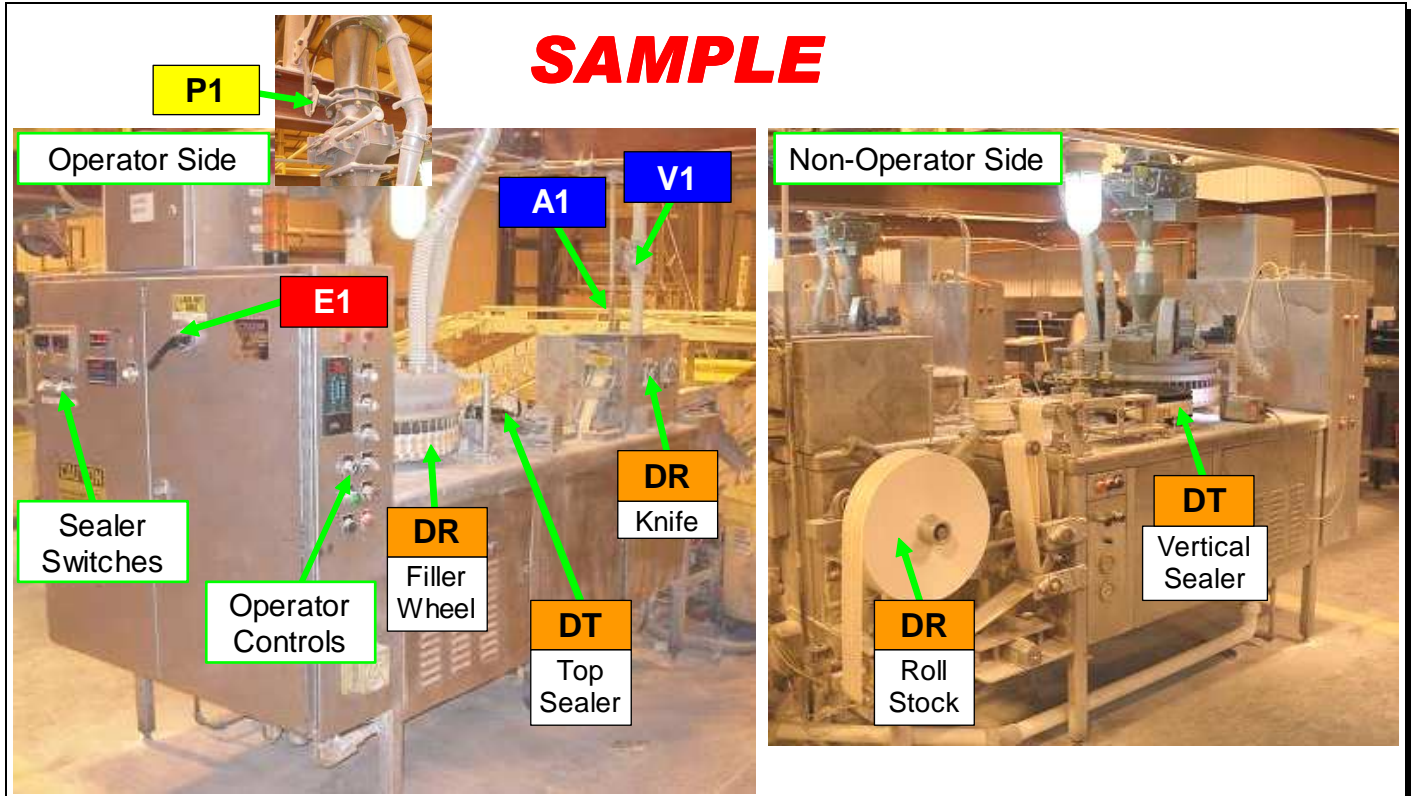
Cloud Machine 1

Purpose: For use by trained and authorized employees only. If you have questions contact your supervisor or the maintenance department

Machine Number:

SC1

Row Pack Area



Energy Isolation Procedure - Always Perform Controlled Shutdown Before Locking Out **Steps: 6**

Energy Tag and Description	Isolation Procedure and Lockout Devices	Method of Verification
E1 Main Disconnect Electrical 480 VAC Front of Unit	Place disconnect in the off position, attach lockout device(s) and lockout. <i>Lockout Hasp Medium</i>	Test the disconnect to be sure it cannot be moved to the "on" position. Attempt to activate system, no activity should occur. Confirm zero voltage in panel.
A1 Main Supply Ball Valve Compressed Air 110 PSI Outfeed End of Unit	Turn valve handle to the closed position, attach lockout device(s) and lockout. <i>Ball Valve Lockout</i>	Test the valve to be sure it cannot be moved to the "open" position. Verify gauge goes from operating PSI to zero PSI.
V1 Main Supply Shutoff Valve Vacuum Outfeed End of Unit	Turn valve handle to the closed position, attach lockout device(s) and lockout. <i>Round Valve Lockout - Medium</i>	Test the valve to be sure it cannot be moved to the "open" position. Check filler wheel area for vacuum noise.
P1 Sugar Delivery Shutoff Valve Product Above Filler Wheel	Turn valve handle to the closed position, attach lockout device(s) and lockout. <i>Lockout Hasp Medium</i>	Test the valve to be sure it cannot be moved to the "open" position. Check to insure no sugar flow into filler wheel.
DT Top Sealer and Vertical Sealer Area Dissipate Thermal 2 Locations on Unit	Allow sufficient time for equipment to cool to ambient temperature.	Use temperature sensing device to insure equipment has returned to ambient temperature.
DR Knife Unit, Filler Wheel & Roll Stock Dissipate Rotation 3 Locations on Unit	Allow sufficient time for all rotation to come to a complete stop.	If applicable to work being performed, visually confirm that all rotation has completely stopped.

Caution: Return operating control(s) to neutral or "off" position after verifying the isolation of the equipment.

This equipment is now locked out. Perform servicing and/or maintenance.

Release of Lockout/Tagout - Restoring Equipment to Service:

- (1) COMMUNICATE to all Affected Employees
- (2) VERIFY the safety of the area
- (3) ENSURE the safety devices and guards are in place
- (4) REMOVE your lock and tag
- (5) COMMUNICATE system re-energization
- (6) RE-ENERGIZE and test equipment